#### 4HS TECHNOLOGY APPLIED TO RENEWABLE ENERGY

4HS MultiPower pumps (4HS MP), powered by renewable energy sources, is a new range coming from the 4HS pumps with built-in inverter.

4HS MultiPower pumps may be powered by AC or DC with a wide range of operating voltage (90 - 265 VAC / 90 - 340 VDC).

This means that 4HS MP pumps can be connected to solar panels, batteries, wind turbines and diesel generators.

A special software algorithm allows for adjusting the hydraulic performance to each source and to the available power while maximizing the pumped water.



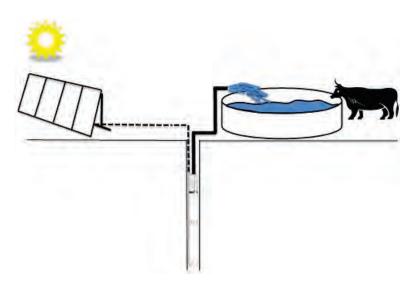
### All the advantages of built-in electronics

The built-in electronics inside the motor avoids the use of shielded cables and output filters and it is the ideal solution for any application in remote locations without surveillance and climatically adverse.

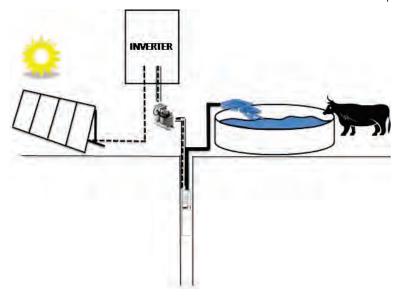
In fact, in the traditional solutions, the solar inverter is placed above ground and, being exposed to the weather, could suffer of:

- Overheating
- Water infiltration
- Thermal shock
- Damaging by animals or people

4HS MultiPower pumps do not need of any external electronic component; it is just enough to connect the pump cable to the power source and start to extract water.



The built-in electronics are directly cooled by the water flow; the operating temperature of the electronic components is so low as to ensure considerably longer life than an on-surface inverter affected by high temperature, humidity, dust and solar radiation.



#### SIMPLIFIED MAINTENANCE



4HS pumps are entirely made of stainless steel AISI 304 to grant a long life to the components.

Pump, motor and hydraulic components can be easily disassembled to have simple maintenance and replacement operations.





#### **Motor**

- Resined and incapsulated stator made of stainless steel AISI
- Water cooled rotor.
- · Kingsbury thrust bearing.

### **Built-in inverter module (MINT)**

- Completely filled with resin.
- Removable power cable.

# Centrifugal pump

- Impellers and diffusers in stainless steel.
- Built-in no return valve.



The 4HS "H" pumps are equipped with a helical rotor that moves within a double helix rubber stator.

The rotor is made of AISI 316 stainless steel and coated with a hard chrome surface.

During operation, the rotor moves on the rubber surface and it's lubricated by the pumped water.

The flow rate is directly proportional to pump speed while the pressure supplied is kept almost constant.

In this way, unlike a centrifugal pump, the helical rotor pump provides high head even at low rpm, ensuring water on surface even with very low available power or low irradiation.

In addition, the helical rotor pumps feature higher hydraulic efficiency than centrifugal pumps of same flow. This saves in the number of PV panels necessary for the application.

# Permanent magnets motor

The 4HS "H" pumps are equipped with AC permanent magnets motor.

The rotor uses Neodymium magnets coated with thin layers of Copper and Nickel, to ensure, in addition to superior magnetic performance, greater reliability and durability.

High motor efficiency and high starting torque keeps pump moving even in low light conditions.

The integrated inverter module realizes the conversion from DC energy into useful electrical energy to drive the engine efficiently and, at the same time, adjusts the pump speed in relation to available irradiation, maximizing the power extracted (MPPT).

Over-current, over-temperature, lack of water protections are integrated on-board.









#### MPPT: MAXIMUM POWER POINT TRACKING

In the application with solar panel, the function MPPT (Maximum Power Point Tracking) maximizes the input power for various conditions of radiation and temperature.

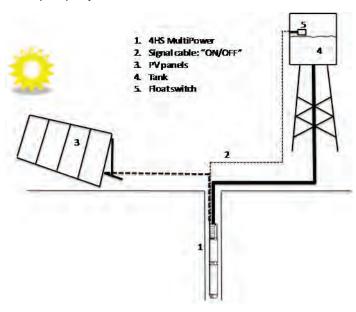


When radiation grows, pumps increase the rotation speed as well as the water flow.

When radiation decreases (presence of clouds or different hours of the day), pumps reduce the speed and thus the water flow but still provides water until the radiation falls below the minimum value to ensure operation.

#### Installation

4HS MultiPower pump can be installed with CM Multi-Power control module or without it, so becoming a "plug and pump" system.



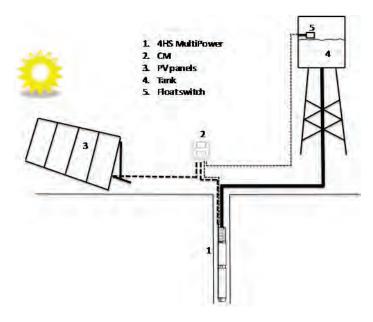
If the CM MultiPower control module is not used, signal cables can be used to control pump ON/OFF for example, a float switch.

All the protections against overload, overvoltage and dry running are integrated into the on board inverter.

If the signal cables are connected to the CM MultiPower control module, it is possible to:

- Control the electric parameters (current, power, voltage).
- Record and store all the alarms related to the working hours.
- Connect a pressure or a flow sensor to control the pump performances.

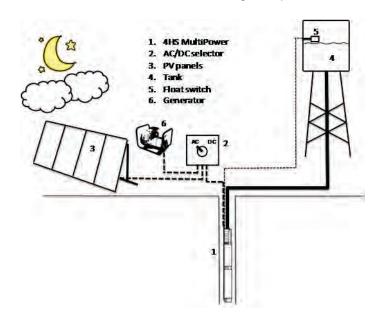
- Connect a pressure or float switch.
- Provide an alarm digital output for remote control.



# Use of auxiliary genset

If solar energy is absent or not enough, it is possible to feed the pump with an auxiliary genset to grant the desidered pump performances.

An AC/DC selector is used to change the power source.



### Integrated on board protection

Protections against overvoltage, overload and dry running are integrated into the pump electronic circuit.

Electronic protection against dry running avoids the use of the probes.

#### **PUMP SELECTION IN A PV SYSTEM**

For the correct selection of a 4HS MultiPower pump to be used in a photovoltaic (PV) system, it is necessary to know:

- Desired daily water quantity.
- Total head (static + dynamic).
- Installation location.
- Working period (seasonal or year).

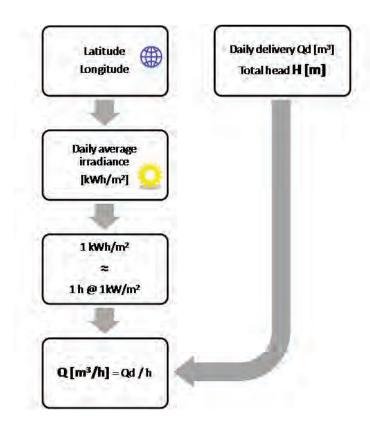
Based on location it is possible to get from maps and tables (available in the web) the following values:

- Average daily radiation per year, minimum and maximum (KWh/m²)
- Average daily radiation per months, minimum and maximum.
- Optimal tilt angle of the photovoltaic panels.

Starting from daily radiation could be considered the number of hours with 1kW/m<sup>2</sup>, standard value to which PV panels performances are referred.

Dividing the required water quantity by the hours, nominal pump is calculated and, in addition to the required head, the right pump could be selected.

Our technical department is available in assisting you in this.



# Sizing example

Daily delivery **Qd = 26 m³** 

Total head H = 50 m

Location: Mossano, Vicenza, Italia

Latitude: 45° 25′ Longitude: 11° 33′

Optimal tilt angle is 35°.

If the pump is used the full year, have to be considered the average daily radiation per year that is 3,85 kWh/m $^2$  (3,85 h @ 1kW/m $^2$ ) and, considering the required daily delivery Qd, a pump granting 26/3,85 = 6,75 m $^3$ /h should be selected.

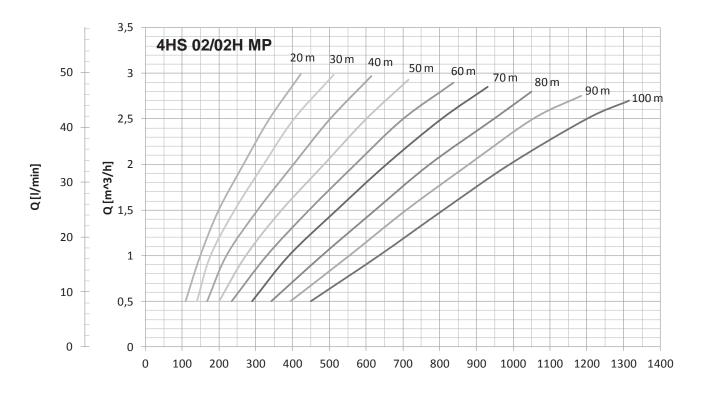
If the pump is used only in the summer (June, July, August), have to be considered the average daily radiation for the selected months that is  $6,05 \text{ kWh/m}^2$  (6,05 h @  $1\text{kW/m}^2$ ).

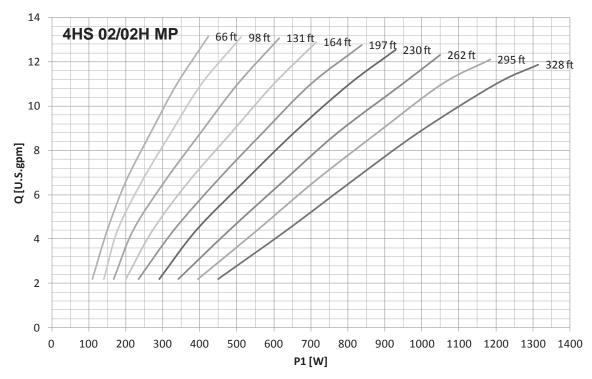


Mossano	kWh/m <sup>2</sup>
January	1,54
February	2,44
March	3,72
April	4,81
May	5,81
June	6,34
July	6,39
August	5,42
September	4,16
October	2,69
November	1,73
December	1,19
Year	3,85

	Year	Summer	
Q [m³/h]	6,75	4,3	
H [m]	50	50	
4HS MultiPower	06/04	04/03	
P1 [W]	2600	2000	
PV panels	12	9	
Series	6	9	
Parallel	2	0	

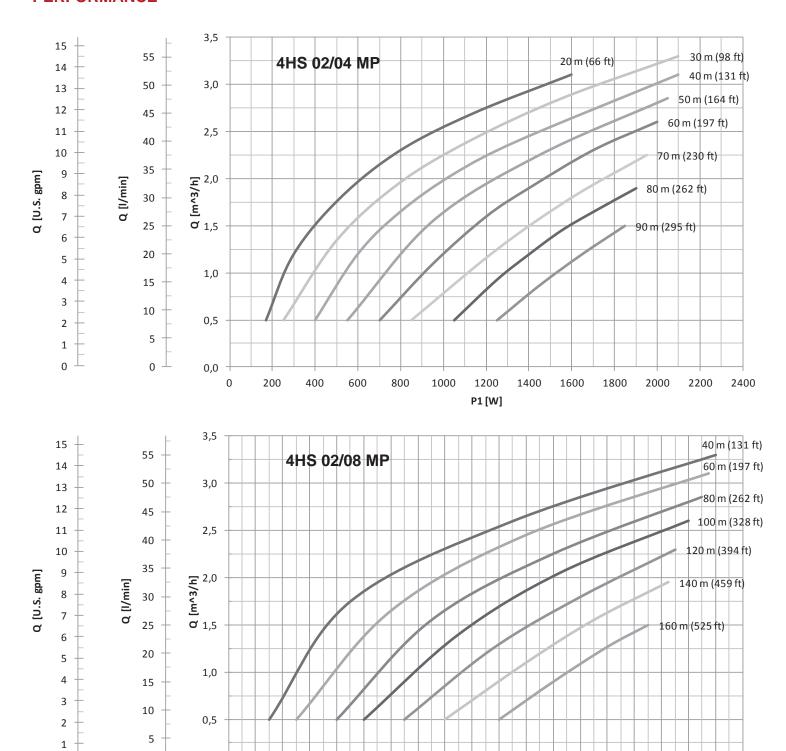
<sup>\*</sup> Sizing considering 240 Wmpp photovoltaic panels, 30 Vmpp nominal voltage, 8 Impp nominal current, 38 Voc no load voltage.





Model	Voltage	Max. absorbed current	Power factor	Max absor- bed power	Dimension	Delivery	Pump weight	Max. diameter	Packing size	Total weight
4HS		[A]		P1 [W]	[mm]		[kg]	[mm]	[cm]	[Kg]
02/02H MP	90 - 340 VDC 90 - 265 VAC	,	1	1300	1350	1 1/4 "	19,5	101 *	120x20x29	20,5

<sup>\*</sup> Max. external diameter including cable and cable cover



Model	Voltage	Max. absor- bed current	Power factor	Max absor- bed power	Dimension	Delivery	Pump weight	Max. diameter	Packing size	Total weight
4HS		[A]		P1 [W]	[mm]		[kg]	[mm]	[cm]	[Kg]
02/04 MP	90 - 340 VDC 90 - 265 VAC	16 (130 VDC) 16 (130 VAC)	1	2100	936	1 1/4 "	19,5	101 *	120x20x29	20,5
02/08 MP	90 - 340 VDC 90 - 265 VAC	16 (220 VDC) 16 (220 VAC)	1	3500	1065	1 1/4 "	22	101 *	120x20x29	23

200 400 600 800 1000 1200 1400 1600 1800 2000 2200 2400 2600 2800 3000 3200 3400 3600 3800

P1 [W]

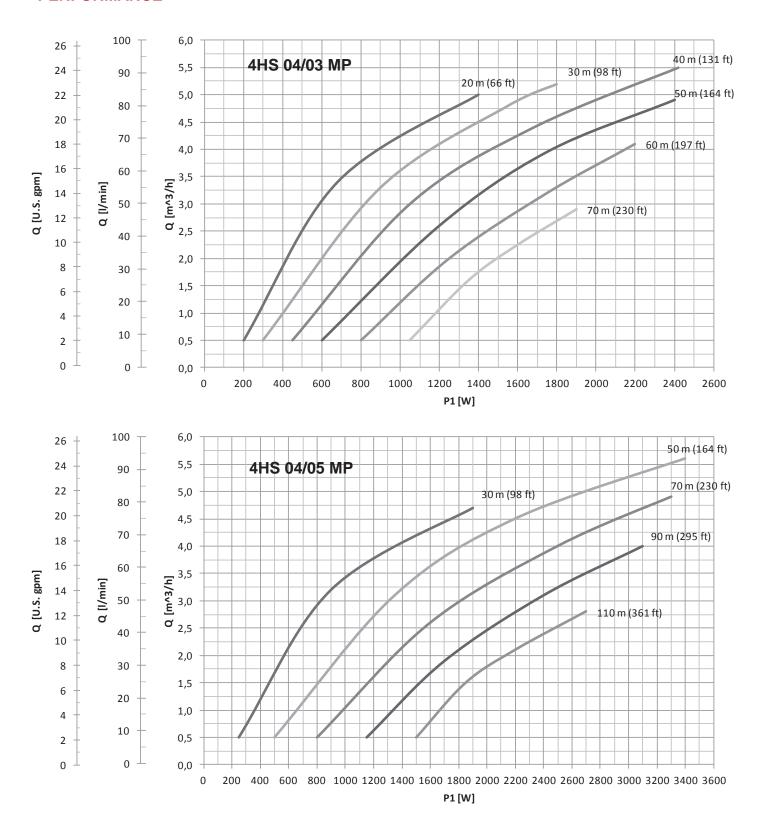
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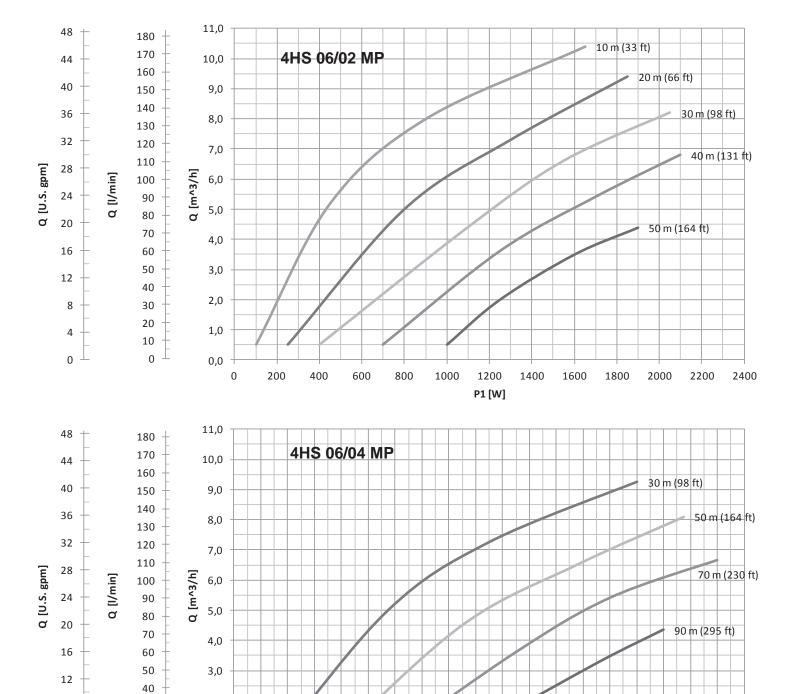
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<sup>\*</sup> Max. external diameter including cable and cable cover



Model	Voltage	Max. absorbed current	Power factor	Max absor- bed power	Dimension	Delivery	Pump weight	Max. diameter	Packing size	Total weight
4HS		[A]		P1 [W]	[mm]		[kg]	[mm]	[cm]	[Kg]
04/03 MP	90 - 340 VDC 90 - 265 VAC	16 (150 VDC) 16 (150 VAC)	1	2400	915	1 1/4 "	19,4	101 *	120x20x29	20
04/05 MP	90 - 340 VDC 90 - 265 VAC	16 (207 VDC) 16 (207 VAC)	1	3300	1002	1 1/4 "	21	101 *	120x20x29	22

<sup>\*</sup> Max. external diameter including cable and cable cover



Model	Voltage	Max. absorbed current	Power factor	Max absor- bed power	Dimension	Delivery	Pump weight	Max. diameter	Packing size	Total weight
4HS		[A]		P1 [W]	[mm]		[kg]	[mm]	[cm]	[Kg]
06/02 MP	90 - 340 VDC 90 - 265 VAC	16 (130 VDC) 16 (130 VAC)	1	2100	894	1 1/2 "	19,2	101 *	120x20x29	20
06/04 MP	90 - 340 VDC	16 (225 VDC)	1	3600	981	1 1/2 "	21.4	101 *	120x20x29	22

 $200\ \ 400\ \ 600\ \ 800\ \ 1000\ 1200\ 1400\ 1600\ 1800\ 2000\ 2200\ 2400\ 2600\ 2800\ 3000\ 3200\ 3400\ 3600\ 3800$ 

P1 [W]

16 (225 VAC)

90 - 265 VAC

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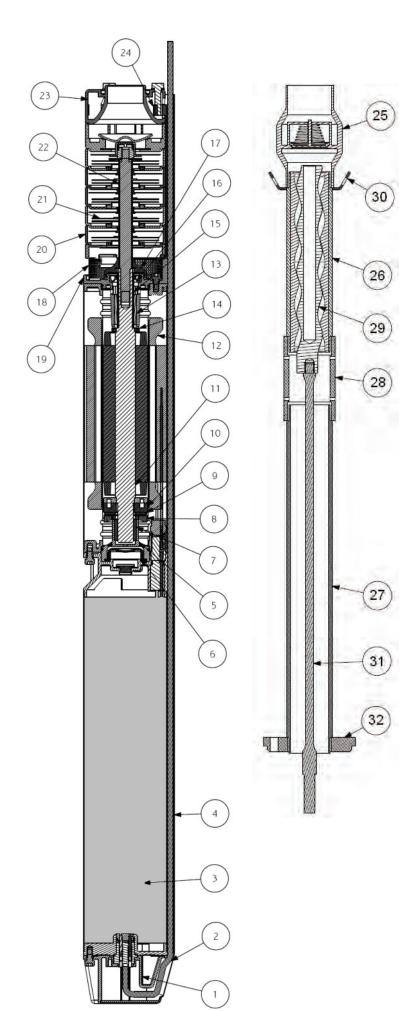
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<sup>\*</sup> Max. external diameter including cable and cable cover

# **MATERIALS**



1 Power supply bracket 2 Cable for drinking water applications 2 Compliant 3 MINT: Electronic Integrated Module 4 Cable guard AISI 304 5 Lower thrust bearing AISI 304 6 Rubber diaphragm EPDM 7 Lower carbon bush CTI25 8 Tilting disc AISI 304 9 Pads AISI 430 10 Carbon disc CTI25 11 Shaft with rotor AISI 431 12 Canned type stator AISI 304 13 Upper carbon bush CTI25 14 Upper thrust bearing Teflon 15 Ceramized sleeve AISI 304 + Ceramic 16 Lip seal FKM 17 Rotating sandguard NBR 18 Pump filter AISI 304 19 Pump bracket AISI 304 19 Pump bracket AISI 304 19 Pump bracket AISI 304 19 Pump shaft AISI 304 15 30	REF	DESCRIPTION	MATERIAL			
Cable for drinking water applications compliant  MINT: Electronic Integrated Module  Cable guard AISI 304  Lower thrust bearing AISI 304  Rubber diaphragm EPDM  Lower carbon bush CTI25  Tilting disc AISI 304  Pads AISI 420j  Carbon disc CTI25  Shaft with rotor AISI 431  Canned type stator AISI 304  Upper carbon bush CTI25  Upper thrust bearing Teflon  Ceramized sleeve AISI 304 + Ceramic  Lip seal FKM  Rotating sandguard NBR  Rump filter AISI 304  Pump bracket AISI 304  Pump bracket AISI 304  Diffusers AISI 304  Tilting disc AISI 304  AISI 304  Pump bracket AISI 304  AISI 304  Helicoidal rotor pump  Supporting pipe AISI 304  Helicoidal rotor AISI 304  PHelicoidal rotor AISI 304  AISI 304  AISI 304  AISI 304  Helicoidal rotor AISI 304  AI						
Module         AISI 304           5         Lower thrust bearing         AISI 304           6         Rubber diaphragm         EPDM           7         Lower carbon bush         CTI25           8         Tilting disc         AISI 304           9         Pads         AISI420j           10         Carbon disc         CTI25           11         Shaft with rotor         AISI 304           12         Canned type stator         AISI 304           13         Upper carbon bush         CTI25           14         Upper thrust bearing         Teflon           15         Ceramized sleeve         AISI 304 + Ceramic           16         Lip seal         FKM           17         Rotating sandguard         NBR           18         Pump filter         AISI 304           19         Pump bracket         AISI 304           20         Diffusers         AISI 304           21         Impellers         AISI 304           22         Pump shaft         AISI 304           23         Discharge         AISI 304           24         Straps         AISI 304           25         No-return valve         AI	2	Cable for drinking water				
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10 Carbon disc CTI25 11 Shaft with rotor AISI 431 12 Canned type stator AISI 304 13 Upper carbon bush CTI25 14 Upper thrust bearing Teflon 15 Ceramized sleeve AISI 304 + Ceramic 16 Lip seal FKM 17 Rotating sandguard NBR 18 Pump filter AISI 304 19 Pump bracket AISI 304 19 Pump bracket AISI 304 20 Diffusers AISI 304 21 Impellers AISI 304 22 Pump shaft AISI 304 23 Discharge AISI 304 24 Straps AISI 304 25 No-return valve AISI 304 26 Helicoidal stator EPDM + AISI 304 27 Supporting pipe AISI 304 28 Junction AISI 304 29 Helicoidal rotor AISI 304 31 Flexible shaft AISI 304	8	Tilting disc	AISI 304			
11         Shaft with rotor         AISI 431           12         Canned type stator         AISI 304           13         Upper carbon bush         CTI25           14         Upper thrust bearing         Teflon           15         Ceramized sleeve         AISI 304 + Ceramic           16         Lip seal         FKM           17         Rotating sandguard         NBR           18         Pump filter         AISI 304           19         Pump bracket         AISI 304           20         Diffusers         AISI 304           21         Impellers         AISI 304           22         Pump shaft         AISI 304           23         Discharge         AISI 304           24         Straps         AISI 304           24         Straps         AISI 304           25         No-return valve         AISI 304           26         Helicoidal stator         EPDM + AISI 304           27         Supporting pipe         AISI 304           28         Junction         AISI 304           29         Helicoidal rotor         AISI 304           30         Safety hook         AISI 304           AISI 304 <td>9</td> <td>Pads</td> <td>AISI420j</td>	9	Pads	AISI420j			
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14 Upper thrust bearing Teflon  15 Ceramized sleeve AISI 304 + Ceramic  16 Lip seal FKM  17 Rotating sandguard NBR  18 Pump filter AISI 304  19 Pump bracket AISI 304  Centrifugal pump  20 Diffusers AISI 304  21 Impellers AISI 304  22 Pump shaft AISI 304  23 Discharge AISI 304  24 Straps AISI 304  Helicoidal rotor pump  25 No-return valve AISI 304  26 Helicoidal stator EPDM + AISI 304  27 Supporting pipe AISI 304  28 Junction AISI 304  29 Helicoidal rotor AISI 304  30 Safety hook AISI 304  31 Flexible shaft AISI 316	12	Canned type stator	AISI 304			
15 Ceramized sleeve AISI 304 + Ceramic 16 Lip seal FKM 17 Rotating sandguard NBR 18 Pump filter AISI 304 19 Pump bracket AISI 304  Centrifugal pump 20 Diffusers AISI 304 21 Impellers AISI 304 22 Pump shaft AISI 304 23 Discharge AISI 304 24 Straps AISI 304  Helicoidal rotor pump 25 No-return valve AISI 304 26 Helicoidal stator EPDM + AISI 304 27 Supporting pipe AISI 304 28 Junction AISI 304 29 Helicoidal rotor AISI 316 cromed 30 Safety hook AISI 304 31 Flexible shaft AISI 316	13	Upper carbon bush	CTI25			
16         Lip seal         FKM           17         Rotating sandguard         NBR           18         Pump filter         AISI 304           19         Pump bracket         AISI 304           Centrifugal pump           20         Diffusers         AISI 304           21         Impellers         AISI 304           22         Pump shaft         AISI 304           23         Discharge         AISI 304           24         Straps         AISI 304           Helicoidal rotor pump           25         No-return valve         AISI 304           26         Helicoidal stator         EPDM + AISI 304           27         Supporting pipe         AISI 304           28         Junction         AISI 304           29         Helicoidal rotor         AISI 316 cromed           30         Safety hook         AISI 304           31         Flexible shaft         AISI 316	14	Upper thrust bearing	Teflon			
17         Rotating sandguard         NBR           18         Pump filter         AISI 304           19         Pump bracket         AISI 304           Centrifugal pump           20         Diffusers         AISI 304           21         Impellers         AISI 304           22         Pump shaft         AISI 304           23         Discharge         AISI 304           24         Straps         AISI 304           Helicoidal rotor pump           25         No-return valve         AISI 304           26         Helicoidal stator         EPDM + AISI 304           27         Supporting pipe         AISI 304           28         Junction         AISI 304           29         Helicoidal rotor         AISI 316 cromed           30         Safety hook         AISI 304           31         Flexible shaft         AISI 316	15	Ceramized sleeve	AISI 304 + Ceramic			
18         Pump filter         AISI 304           19         Pump bracket         AISI 304           Centrifugal pump           20         Diffusers         AISI 304           21         Impellers         AISI 304           22         Pump shaft         AISI 304           23         Discharge         AISI 304           24         Straps         AISI 304           25         No-return valve         AISI 304           26         Helicoidal stator         EPDM + AISI 304           27         Supporting pipe         AISI 304           28         Junction         AISI 304           29         Helicoidal rotor         AISI 316 cromed           30         Safety hook         AISI 304           31         Flexible shaft         AISI 316	16	Lip seal	FKM			
Centrifugal pump           Centrifugal pump           20 Diffusers         AISI 304           21 Impellers         AISI 304           22 Pump shaft         AISI 304           23 Discharge         AISI 304           24 Straps         AISI 304           Helicoidal rotor pump           25 No-return valve         AISI 304           26 Helicoidal stator         EPDM + AISI 304           27 Supporting pipe         AISI 304           28 Junction         AISI 304           29 Helicoidal rotor         AISI 316 cromed           30 Safety hook         AISI 304           31 Flexible shaft         AISI 316	17	Rotating sandguard	NBR			
Centrifugal pump           20         Diffusers         AISI 304           21         Impellers         AISI 304           22         Pump shaft         AISI 304           23         Discharge         AISI 304           24         Straps         AISI 304           Helicoidal rotor pump           25         No-return valve         AISI 304           26         Helicoidal stator         EPDM + AISI 304           27         Supporting pipe         AISI 304           28         Junction         AISI 304           29         Helicoidal rotor         AISI 316 cromed           30         Safety hook         AISI 304           31         Flexible shaft         AISI 316	18	Pump filter	AISI 304			
20         Diffusers         AISI 304           21         Impellers         AISI 304           22         Pump shaft         AISI 304           23         Discharge         AISI 304           24         Straps         AISI 304           Helicoidal rotor pump           25         No-return valve         AISI 304           26         Helicoidal stator         EPDM + AISI 304           27         Supporting pipe         AISI 304           28         Junction         AISI 304           29         Helicoidal rotor         AISI 316 cromed           30         Safety hook         AISI 304           31         Flexible shaft         AISI 316	19	Pump bracket	AISI 304			
21       Impellers       AISI 304         22       Pump shaft       AISI 304         23       Discharge       AISI 304         24       Straps       AISI 304         Helicoidal rotor pump         25       No-return valve       AISI 304         26       Helicoidal stator       EPDM + AISI 304         27       Supporting pipe       AISI 304         28       Junction       AISI 304         29       Helicoidal rotor       AISI 316 cromed         30       Safety hook       AISI 304         31       Flexible shaft       AISI 316		Centrifugal pump	)			
22         Pump shaft         AISI 304           23         Discharge         AISI 304           24         Straps         AISI 304           Helicoidal rotor pump           25         No-return valve         AISI 304           26         Helicoidal stator         EPDM + AISI 304           27         Supporting pipe         AISI 304           28         Junction         AISI 304           29         Helicoidal rotor         AISI 316 cromed           30         Safety hook         AISI 304           31         Flexible shaft         AISI 316	20	Diffusers	AISI 304			
23         Discharge         AISI 304           24         Straps         AISI 304           Helicoidal rotor pump           25         No-return valve         AISI 304           26         Helicoidal stator         EPDM + AISI 304           27         Supporting pipe         AISI 304           28         Junction         AISI 304           29         Helicoidal rotor         AISI 316 cromed           30         Safety hook         AISI 304           31         Flexible shaft         AISI 316	21	Impellers	AISI 304			
24 Straps AISI 304  Helicoidal rotor pump  25 No-return valve AISI 304  26 Helicoidal stator EPDM + AISI 304  27 Supporting pipe AISI 304  28 Junction AISI 304  29 Helicoidal rotor AISI 316 cromed  30 Safety hook AISI 304  31 Flexible shaft AISI 316	22	Pump shaft	AISI 304			
Helicoidal rotor pump  25 No-return valve AISI 304  26 Helicoidal stator EPDM + AISI 304  27 Supporting pipe AISI 304  28 Junction AISI 304  29 Helicoidal rotor AISI 316 cromed  30 Safety hook AISI 304  31 Flexible shaft AISI 316	23	Discharge	AISI 304			
25 No-return valve AISI 304 26 Helicoidal stator EPDM + AISI 304 27 Supporting pipe AISI 304 28 Junction AISI 304 29 Helicoidal rotor AISI 316 cromed 30 Safety hook AISI 304 31 Flexible shaft AISI 316	24	Straps	AISI 304			
26 Helicoidal stator EPDM + AISI 304 27 Supporting pipe AISI 304 28 Junction AISI 304 29 Helicoidal rotor AISI 316 cromed 30 Safety hook AISI 304 31 Flexible shaft AISI 316		Helicoidal rotor pur	mp			
27 Supporting pipe AISI 304 28 Junction AISI 304 29 Helicoidal rotor AISI 316 cromed 30 Safety hook AISI 304 31 Flexible shaft AISI 316	25	No-return valve	AISI 304			
28 Junction AISI 304 29 Helicoidal rotor AISI 316 cromed 30 Safety hook AISI 304 31 Flexible shaft AISI 316	26	Helicoidal stator	EPDM + AISI 304			
29 Helicoidal rotor AISI 316 cromed 30 Safety hook AISI 304 31 Flexible shaft AISI 316	27	Supporting pipe	AISI 304			
30 Safety hook AISI 304 31 Flexible shaft AISI 316	28	Junction	AISI 304			
31 Flexible shaft AISI 316	29	Helicoidal rotor	AISI 316 cromed			
	30	Safety hook	AISI 304			
32 Pump adaptor AISI 304	31	Flexible shaft	AISI 316			
	32	Pump adaptor	AISI 304			

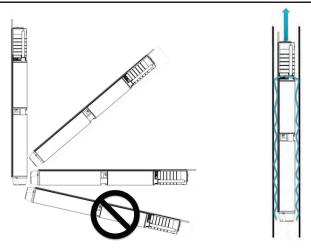
### **GENERAL CHARACTERISTICS**

4HS MultiPower					
Max. temperature of the liquid	35 °C (92 °F)				
Min. cooling speed of the liquid	0.2 m/s				
Characteristics of the pumped liquid	clean, chemically not aggressive, not explosive, without solids and fibres content, with max. 50 g/m3 sand content				
Protection grade	IP68				
Max. immersion depth	150 m				
Materials	Motor and pump in AISI 304 stainless steel				
Cable	Flat cable ACS - WRAS - KTM approved				
CM MultiPower Control Module					
Max. ambient temperature	50 °C (122 °F)				
Protection grade	IP55				
Materials	Aluminium enclosure, PVC labels , cable gland in polyamide (PA), display membrane in polyester (PE)				
Analog input	2 input 4-20 mA + 2 input 4-20 mA or 0-10 V settable by the user				
Digital input	4 input N.A o N.C settable by the user				
Digital output	2 relays output 5 A , 250 VAC, N.A. o N.C settable by the user				
User display	display LCD backlit, 16 characters x 2 rows, 5 buttons				
Shortcircuit protection	by fuse				

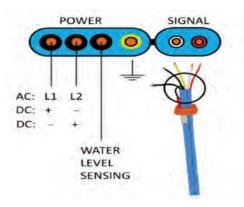
	Certifications
CE	

4HS MultiPower pump can be installed both vertically and horizontally with the outlet never be lower the horizontal axis.

To ensure a proper cooling if 4HS is not installed in a well, it is necessary to use a cooling sleeve to grant the minimum cooling speed of the liquid.



### **PUMP CABLE**



4HS MultiPower are equipped, in their standard configuration, with 2,5 meter flat cable length.

4HS MP pump communicates with CM MP (surface control module) (if installed) by signal wires. If CM is not installed it's recommended to short-circuit and insulate signal wires inside the splice joint, or to extend the wires in surface to be closed by an external switch.

If the distance between the pump and the power supply is longer than the supplied cable it is necessary to make a junction performed by the special kit supplied as standard. The cable section for additional power conductors must be calculated considering the maximum allowed power loss.

$$S = \frac{2 \times \rho \times L \times P1 \times 100}{V^2 \times \Delta P_{[\%]}}$$

- S: wire section [mm^2]
- ρ: specific resistance = 0,018 [ mm<sup>2</sup>/m]
- L: cable length [m]
- P1: pump electrical power [W].
- V: voltage at maximum power.
- P: allowed power loss [%]. It is recommended not to exceed 3%.



To make the junction is necessary to follow carefully the instructions inside the kit. At the time of joining and electrical connection is essential to maintain the correspondence between the signal cables.

#### WATER LEVEL SENSING

